

# Receiving Report

Date: B-5-28

Batch No: 125804

Supplier: Castlemetals

Dart P/O: 19548

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☒ No ☐  
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☒ No ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection SAS N/A ☒  
 Work Order 16 13/05/28 N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin: B-5-28  
 Date  
 Received/Costing SP  
 Initial

Location \_\_\_\_\_

**All amounts are calculated in domestic currency.**

All Vendors PO ID PO19548 Receipt Dates from 5/28/20

All Item ID/GL/WOs All Rec. Employees

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor/DV Vendor Name		VC-MET001	Metaux Castle								
PO19548	1		M304B0.250x0.500 f	f	4/22/2013	5/28/2013	276.0000	\$2.41	0.0000	0	\$665.72
CAD.	No		304 BAR .250 x .500 f m2 5804	f	500.0000	DESJ02		\$665.72	0.0000	0	



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/  
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No: 1762402

<b>Ship From:</b>		<b>Sold To:</b>		<b>Ship To:</b>		<b>Deliver To:</b>	
A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
<b>Date Shipped</b>	<b>F.O.B.</b>	<b>Freight Terms</b>		<b>Carrier</b>		<b>BOL No</b>	
24-MAY-2013	ORIGIN	Prepaid		MANITOULIN		1762402-2	

<b>Shipment Details</b>		<b>Final Destination Branch - MON</b>	
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<b>Order No</b>	<b>Line No</b>	<b>Item No</b>	<b>Description</b>	<b>Ordered Qty</b>	<b>Invoice Qty</b>		
2808456	1	4969	0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 .0000 SPECIFICATIONS: ASTM A276	500.00 FT	276.0000 FT		
<b>Purchase Order No</b>		<b>Part Number</b>		<b>Ordered Qty</b>			
PO19548		YOUR ITEM NUMBER: M304B0.250X0.500		500.00 FT			
<b>Details</b>							
<b>Delivery No.</b>	<b>Mill</b>	<b>Heat Number</b>	<b>Mech Id</b>	<b>PCS</b>	<b>Width (IN)</b>	<b>Length (IN)</b>	<b>Shipped Qty(LBS)</b>
118610178	VALBRUNA CORPORATION	425382		23		144.0000	120.0000

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.	
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: Name:

HEAT NUMBER 425382  
Castle Metals, Inc.

MECHANICAL ID

ITEM CODE

4969

LOT NUMBER

173185

PO NUMBER

1-15-13

RECEIPT DATE

V.A. B. & M. N. #

SUPPLIER

SPECIFICATION

110

LCS

COMMENT

APPROVED

85

# Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

173185  
W3

## CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4  
Cliente / Besteller/Purchaser/Client  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**  
Hersteller/Usine producer

Avviso di Spedizione: D-VI12020888  
Lieferungsgepäckungss/L

Ordine nr: 33241 173185 CASTLE  
Bestell/Your order/Commande

Certificato nr: MEST222025/2012/  
Prüfung/Test/Essai

Conferma ordine nr: EH2004377  
Werk/Our Order/Ref. nr.

Marchio di Fabbrica:  
Zeichen des Lieferanten  
Trade mark  
Sigle de l'usine productrice



Punzone del Collaudatore:  
Stempel des Werkssachverständigen  
Inspector's stamp/Pointon de l'inspecteur

Stato di fornitura: Descaled Annealed Hot rolled  
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD  
Erschmelzungsart/Melting process/Mode d'elaboration

Specifiche:  
Anforderungen / Requirements / Exigences

3304-34 3 304 A  
ASTM A262 2010 PRACTICE E

(0) SEC.II PT.A 2010 EDITION ADD. 2011a

AMS-QQ-S-763 B 304 A  
ASTM A276 2010 S30400 A

ASME SA479 2010 S30400 A (0)  
ASTM A479 2011 S30400 A

Qualità: T-304L #4969  
Verfärbung/Grade/Numero

Marca: AISI  
Markenbezeichnung  
Brand/Numéro

Tolleranza: ASTM A484-11 TABLE 5  
Toleranz/Allowance/Tolerance

Punzonatura: 304  
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Nr. de poste	Oggetto Gegenstand Product description Déscrip. Objet	Dimensioni - in Abmessungen Dimension	Lunghezza - in Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0030	Flat	0,5000 x 0,2500	148 / 150	425382		1.993	114403711

TEST ALLO STATO DI FORNITURA											
Test on delivery condition    Prüfung auf lieferbarem Produkt    test a l'état de fourniture    Prueba sobre el material así como entregado											
TEST	Provetta/Probet Specimen/Éprouvette Long. diam. Spéc. Wdh. Diam. Thickness Long. diam. épais mm	° F	Posiz. Sugger. Position Suggerée 1)	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2 % k.s.l.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einziehdehnung Reduction of area Striction RA %	Resilienza Kerbschlagenergie Impact Value Resilience	Durezza Härte Hardness Dureté	
	Valori richiesti 1 Anforderungen/Required values Valeurs demandées	min max		30	-	75 115	- 40	- 50	-	-	
A	12X6,3	68 L		39		82	59	69			

TEST		min	max
A	Grain size for ASTM E112		5

1) L=longitudinale/länge, T=transversale/quer, Q=Tangenziale/tangentiel

## Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max 0,080	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	0,045	0,030	0,100	-	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	P %	S %	N %						
425382	0,030	0,44	1,70	18,14	0,48	0,40	8,20	0,028	0,025	0,081					

Annealing temperature: 1940 °F for 0.5 h/water.

Intergranular corrosion test per ASTM A262 pract. E: ok.

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind erfüllt  
The material has been furnished in accordance with the requirements  
Le matériel a été fourni conforme aux exigences

Controllo antimescolanza: OK  
Verwechslungsprüfung: spezialanalytisch durchgeführt  
Antimixing testing performed: OK  
Contrôle antimeslange fait: r.s.s.

Controllo visivo e dimensionale: soddisfatta le esigenze  
Besichtigung und Ausmessung: ohne Beanstandung  
Visual inspection and dimensional check: satisfactory  
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s.4.3 by TUEV and LLOYD'S

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 06/07/12

VC0008  
(Aut. MCE2)

Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L'agent d'usine

M. Rizzotto

Pagina - 1 di 1

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577

\*\*\*OUTSTANDING PO REPRINT\*\*\*

Purchase Order ID PO19548

Purchase Order Date 4/11/2013

PO Print Date 5/28/2013

Page Number 1 of 1

Order From :

VC-MET001

METAUX CASTLE  
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720  
P.O. BOX 4090 STN A  
TORONTO, ON M5W OE9  
CA

Contact Name  
Vendor Phone 514 694 9575  
Vendor Fax 514 695 3281  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Unit Price	Extended Price
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Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	4/22/2013 Yes	276.00 f	FT Yours ppd ✓	\$2.4300	\$660.96

Special Inst: AISI 304/316 SS BAR OR AISI  
304/316 SS PLATE  
PER ASTM A276 OR ASTM A240  
NOTE:(303 NOT ACCEPTABLE)

Line Total: \$660.96

Outstanding PO Total: \$660.96

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 4/25/2013

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required - YES NO